## Abstract

The present invention relates to a rear-projection light-scattering least one encompassing at methacrylate layer, which comprises polymethyl polymethyl methacrylate matrix and spherical scattering and spherical particles (B) (A) particles different median particle size  $V_{50}$ , where the spherical scattering particles (A) have a median size  $V_{50}$  in the range from 0.1 to 40  $\mu m\text{,}$  the difference between the refractive index of the spherical scattering particles and that of the polymethyl methacrylate matrix 0.2, where in the range from 0.02 to spherical particles (B) have a median size  $V_{50}$  in the range from 10 to 150  $\mu\text{m}$ , the difference between the refractive index of the spherical particles (B) and that of the polymethyl methacrylate matrix being in the range from 0 to 0.2, and where the total concentration of the spherical scattering particles (A) and particles (B) is in the range from 1 to 60% by weight, based on light-scattering polymethyl of. the weight methacrylate layer, where the concentration of the spherical scattering particles (A) cpA, the thickness of the light-scattering polymethyl methacrylate layer  $\ensuremath{\text{d}}_{\text{S}}$ and the size of the spherical scattering particles (A)  $D_{PA}$  is selected in such a way that the ratio  $c_{PA}{}^{*}d_{S}/D_{PA}{}^{3}$ is in the range from 0.001 to 0.015% by weight  $^*$  mm/ $\mu$ m³, the concentration of the spherical particles (B) CPB, light-scattering polymethyl the of thickness methacrylate layer  $d_{\text{S}}$  and the size of the spherical particles (B)  $D_{PB}$  is selected in such a way that the ratio  $c_{PB}^* d_s/D_{PB}^3$  is in the range from 0.000005 to 0.002% by weight  $^*$  mm/ $\mu$ m $^3$  and the ratio of the square of average surface roughness of the polymethyl methacrylate layer  $R_{
m z}$  to the third power of the size of the spherical particles (B)  $R_z^2/D_{PB}^3$  is in the range from 0.0002 to  $0.1300 \, \mu m^{-1}$ .